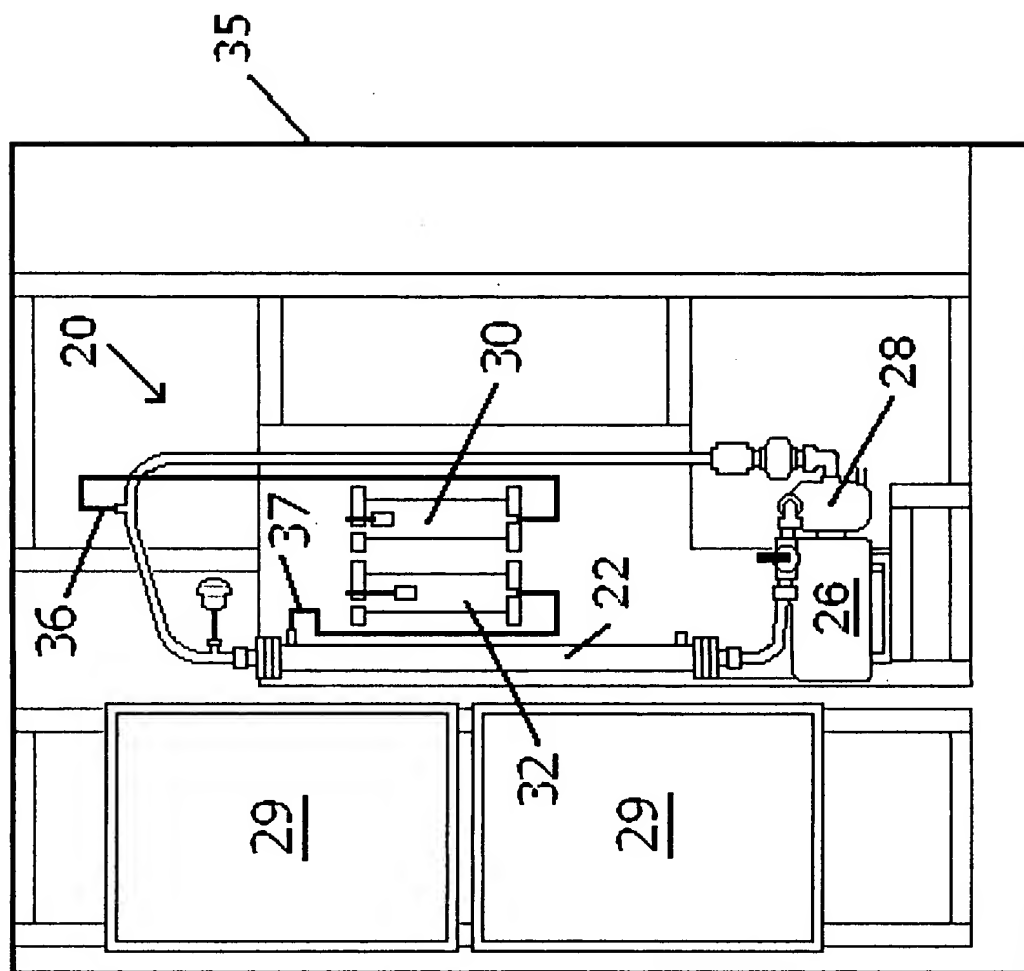


FIG 2



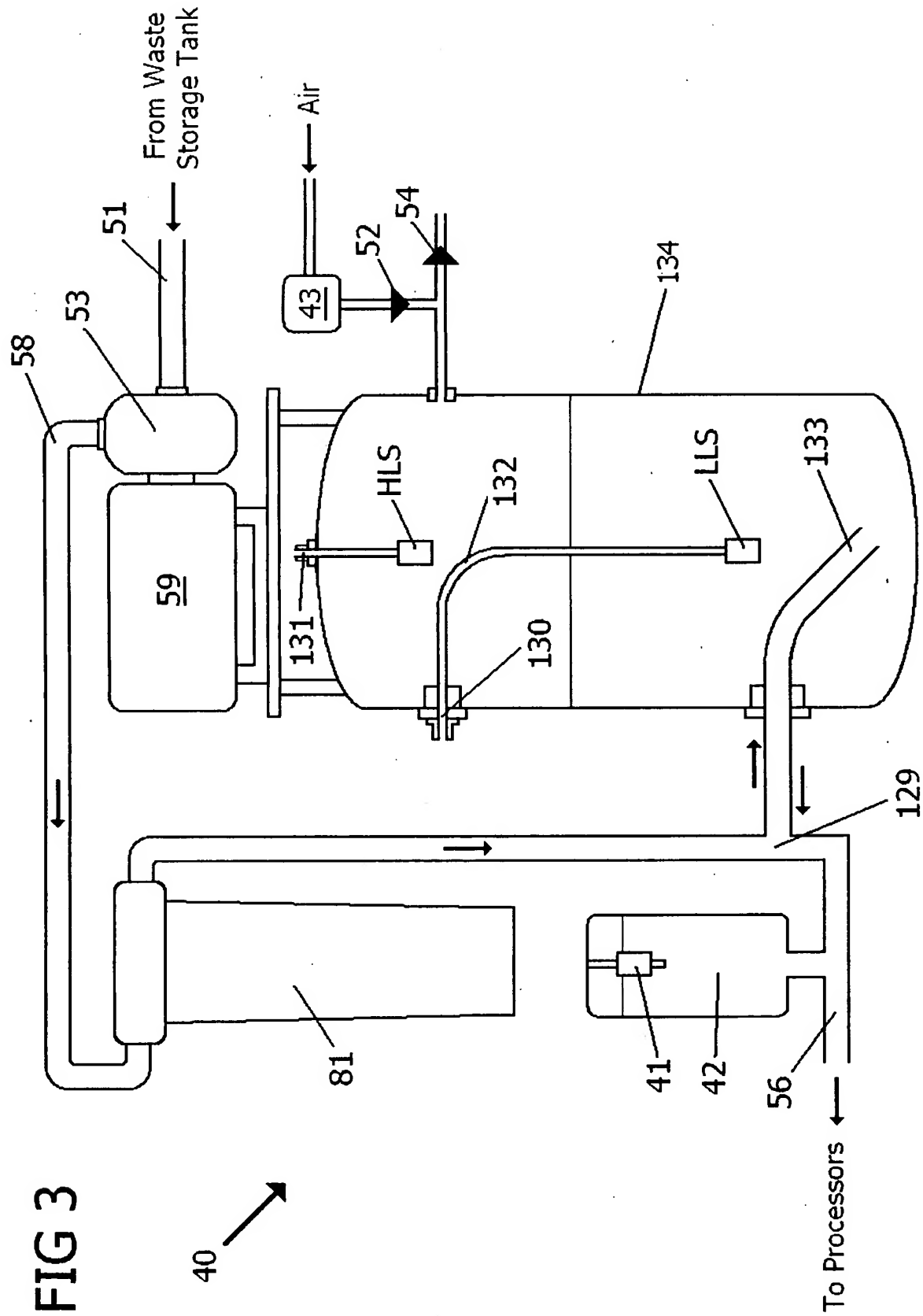


FIG 4A

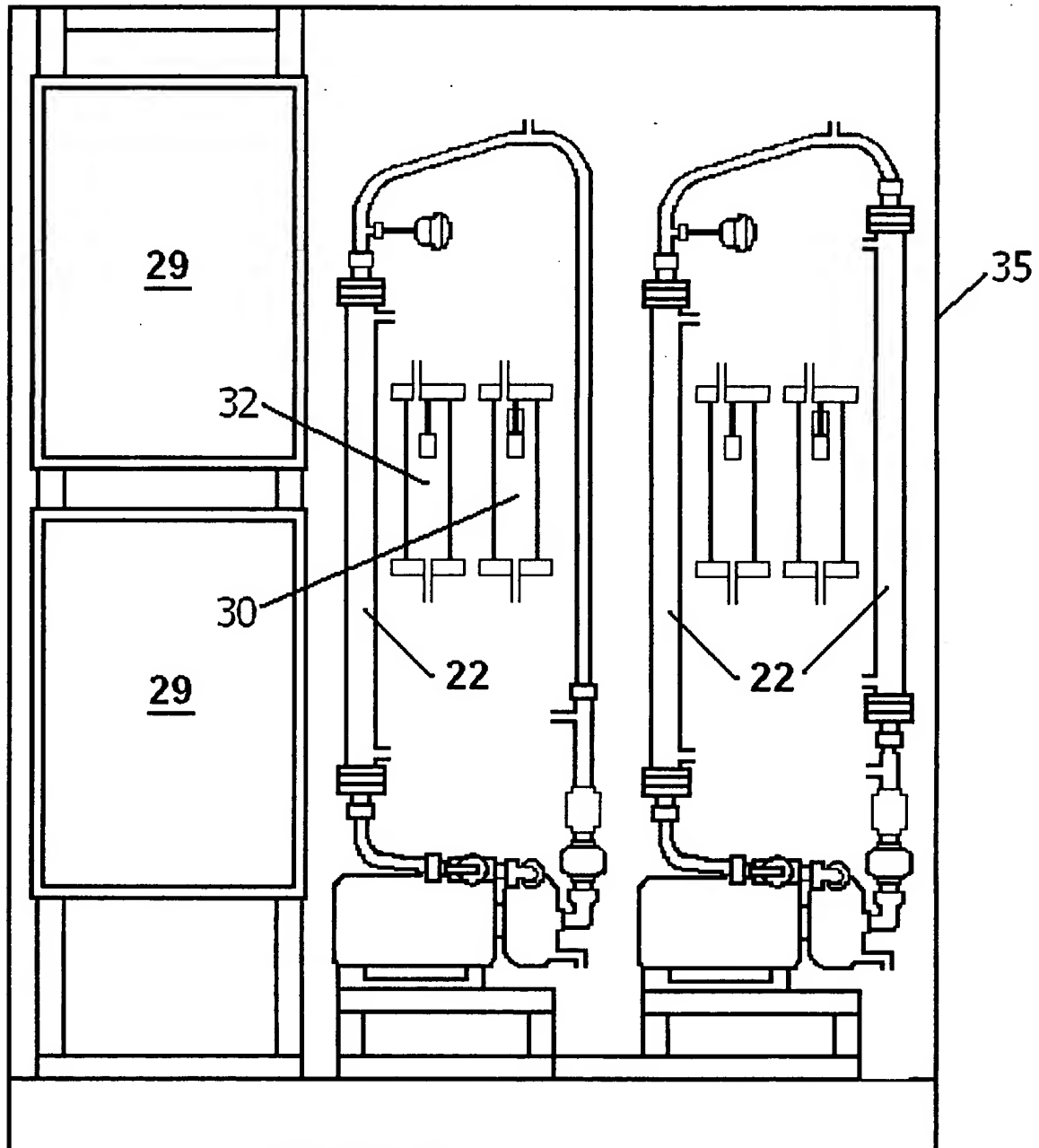


FIG 4B

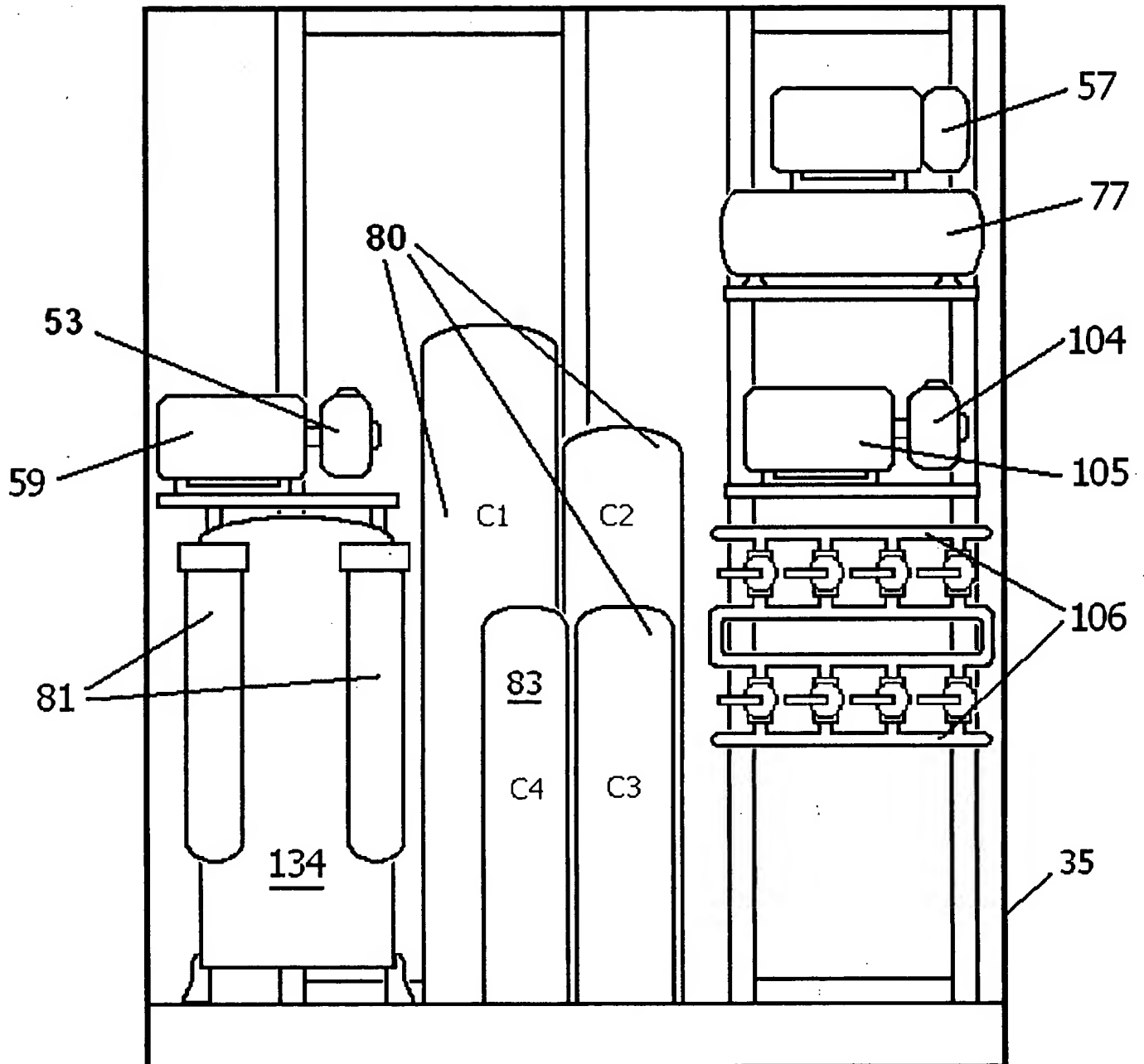


FIG 5

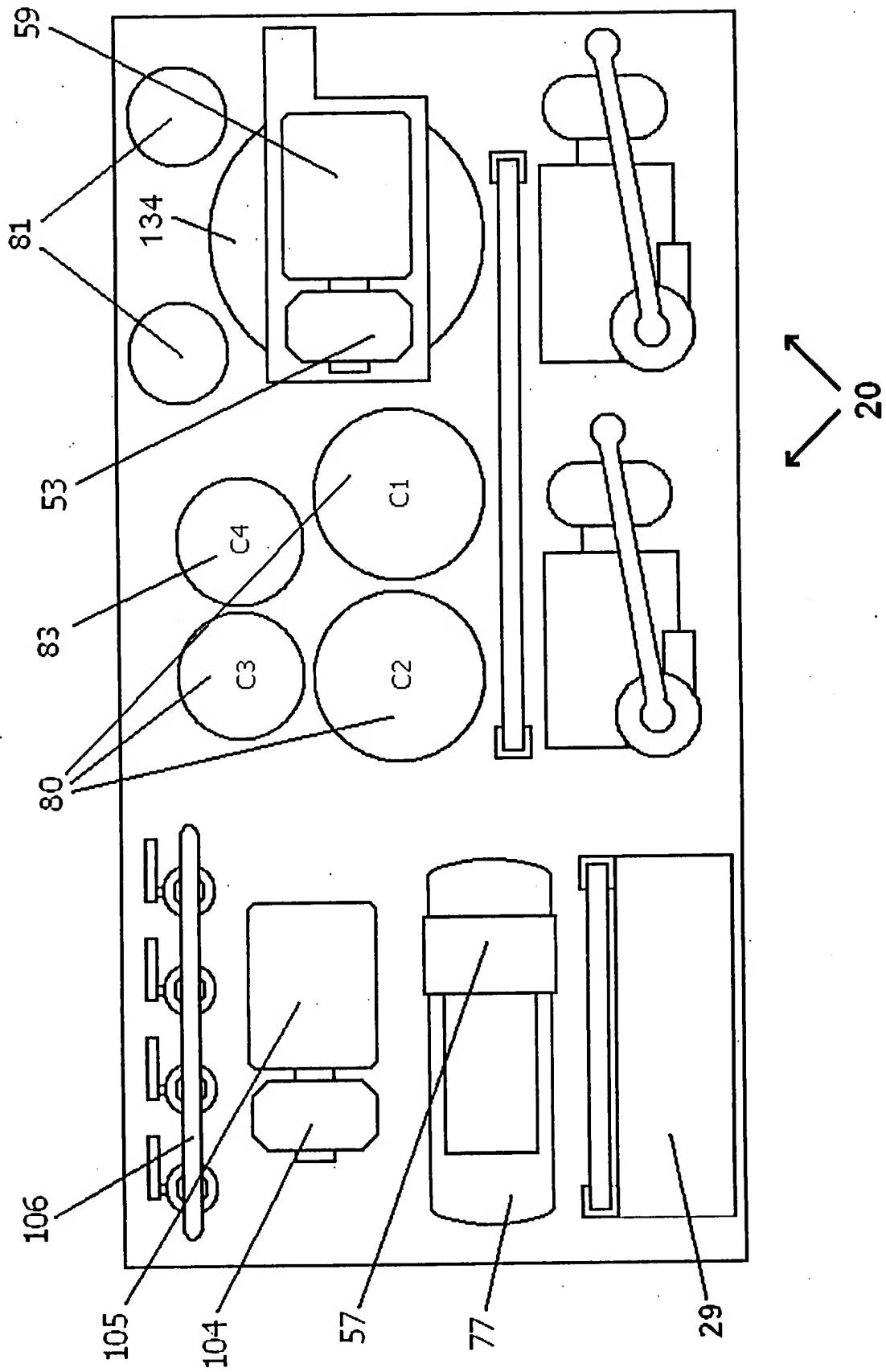


FIG 6

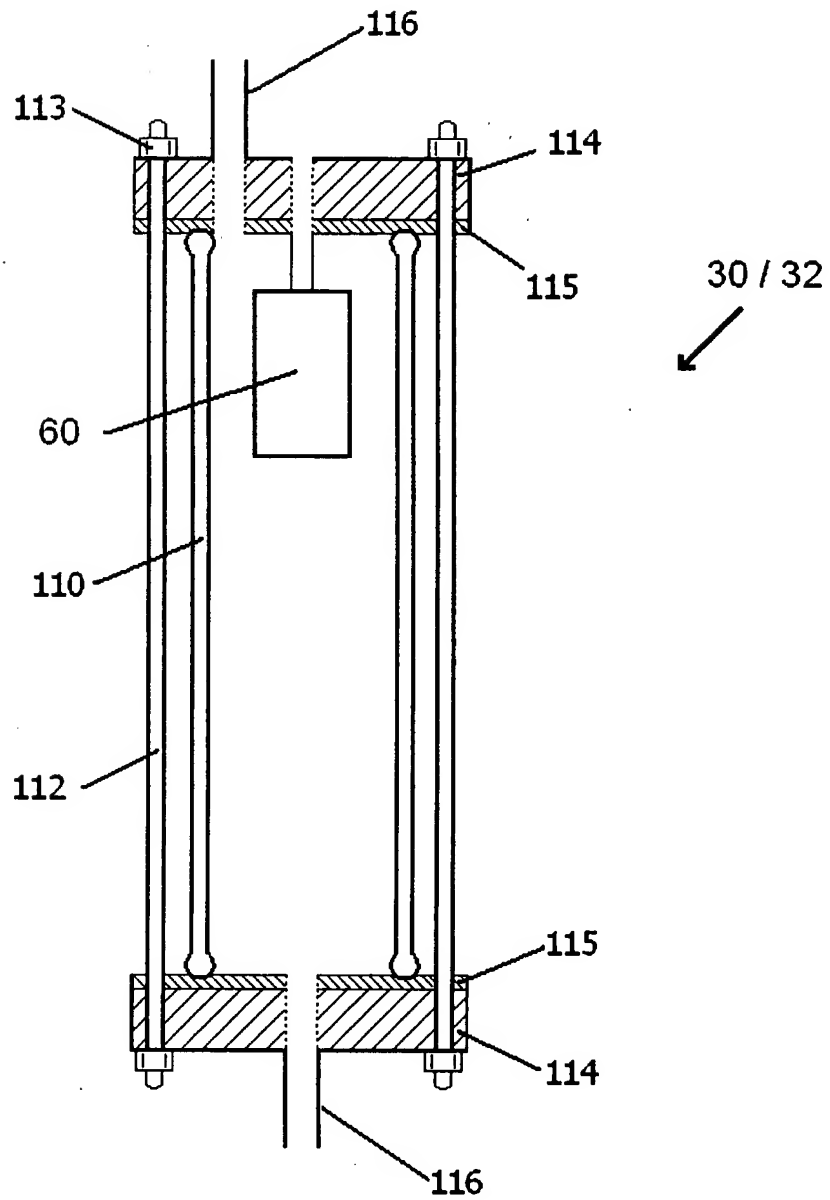


FIG 8 Process Start-up

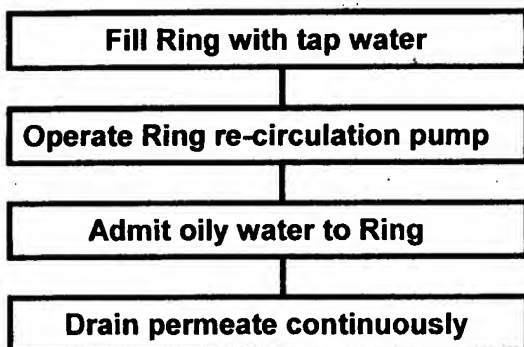


FIG 11 Remove Oil From Ring

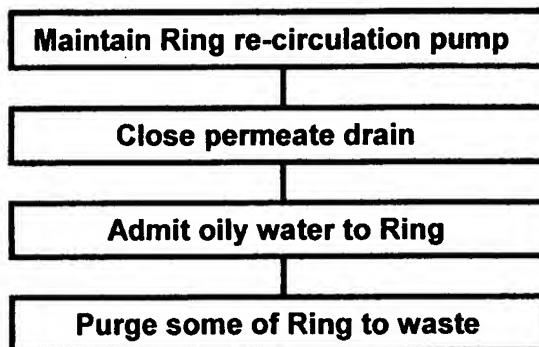


FIG 9 Process Re-start

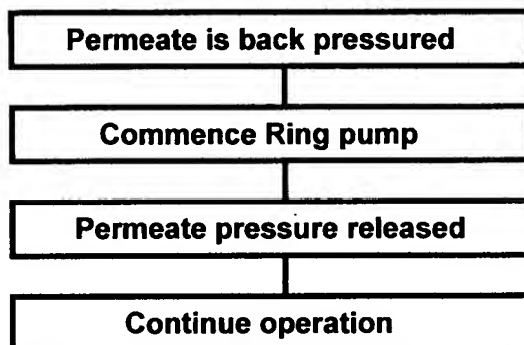


FIG 12 Cleaning of Filter Element

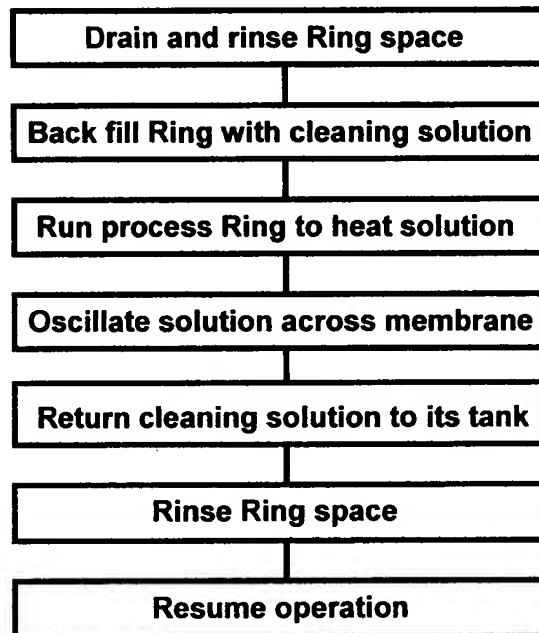


FIG 10 Closing Down Cycle

